# **ENCOR® 2514**

### ARCHITECTURAL COATINGS

### ARKEMA COATING RESINS

Product Application	details
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ENCOR® 2514 is a styrene acrylic emulsion formulated without alkylphenolethoxylates.

ENCOR® 2514 is recommended for the formulation of solvent- free primers and groundings e.g. adsorbent substrate and chalking paints. Its very low particle size ensures a good penetration into the substrate enabling to consolidate it.

ENCOR® 2514 should be diluted to 15 % solid content using water.

### **Performance Benefits**

- Low particle size
- Low MFFT
- Plasticizer- and solvent- free

Calid Contant at 10000 0/ (ICO 2201)

### **Polymer Type**

Styrene-acrylic Emulsion

Sales
<b>Specifications</b>

Solid Content at 105°C, % (150 3251)	29 - 31
pH (ISO 976)	7.0 - 8.5
Viscosity at 23°C, mPa.s (Brookfield RVT, 20rpm) (ISO 2555)	100 max

## Viscosity at 23°C, mPa.s (Brookfield RVT, 20rpm) (ISO 2555)

Other	
Characteristics1	

Stabilizing system	A / NI
Minimum Film Formation Temperature, °C (ISO 2115)	0
Density / Specific Gravity, g/ml (ISO 2811)	1.04
Average Particle size, nm (ISO 13321)	40

<sup>1</sup> The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

**Formulation Guidelines** 

The use of defoamers is recommended, FoamStar® SI 2227 (1) or Agitan® E 255 (2) have proved to be efficient.

Whilst ENCOR® 2514 is in itself protected from bacteriological attack, the finished product should be protected against bacteria by the introduction of a sufficient quantity of a saltfree biocide such as Acticide® LG (3). The pH-value of the finished product should be approx. 8.5.

Notes: (1) BASF, (2) Münzing Chemie GmbH, (3) Thor Specialties Inc.



# Product Safety Please refer to the corresponding Safety Data Sheet. Storage & Handling ENCOR® 2514 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided. The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing. In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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### **Arkema Coating Resins**

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